

# Manuale di istruzioni

*fucile semiautomatico*

## Manual de instrucciones

*escopeta semiauto*

## Owner's manual

*semi-automatic shotguns*

## Mode d'emploi

*fusil semi-automatique*

**Mega Synthetic**

**Mega Camo**

**Mega Silver**

**Anniversary**

**Levriero**

**Sirbone**

**Nibbio**

**Cigno**

**Mega**



**VINCENZO BERNARDELLI**  
*firearms of distinction for centuries*

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## Introduction

All firearms are potentially dangerous and lethal and are sold without any responsibility for their illegal or negligent use.

Vincenzo Bernardelli is not responsible for malfunctioning, physical injury or property damages resulting in whole or in part from (1) criminal/improper use of the firearm, (2) improper handling, (3) unauthorized modification, (4) use of improper hand ammunition, improper loading, remanufactured ammunition, (5) customer's negligence or (6) other influences out of the manufacturer's direct and immediate control.

## Safety rules

Firearms may cause incident very rarely. Such accidents can be caused by the wrong use of the firearm or by not following the safety rules. Each person must read the entire manual very carefully before using the firearm. Make sure that all the people who have access to the firearm read and understand the present manual before using the firearm including those who are not familiar with it.

Here are the rules for a proper use of a firearm.

- 1) **READ CAREFULLY THE INSTRUCTION MANUAL, SAFETY RULES AND HANDLING SAFETY DEVICES BEFORE USE. IF YOU ARE NOT SURE, CONSULT AN EXPERT IN FIREARMS.**  
Incidents instruction can be avoided by knowing and applying all the safety rules included in this manual.
- 2) **NEVER POINT THE MUZZLE OF THE FIREARM AT YOUR BODY, PERSON OR SOMETHING YOU DO NOT WANT TO HIT.**  
This is very important while loading or unloading the firearm.
- 3) **ALWAYS HANDLE THE FIREARM AS IF LOADED.**  
Never consider the firearm unloaded without being sure of its empty chamber.
- 4) **STORE THE FIREARM IN A WAY THAT CHILDREN OR INEXPERT PEOPLE CANNOT GET TO IT.**  
It is your responsibility to make sure that children under 18 years of age or other unauthorized people cannot have access to your firearm. In order to reduce such a risk, unload your firearm, lock and store it separately from live ammunitions.
- 5) **MAINTAIN YOUR FIREARM IN A PROPER WAY.**  
Clean and oil your firearm after use and periodically. This procedure will maintain your firearm efficient and prevent it from any corrosion. Make sure that the barrel is free from any obstruction before loading.

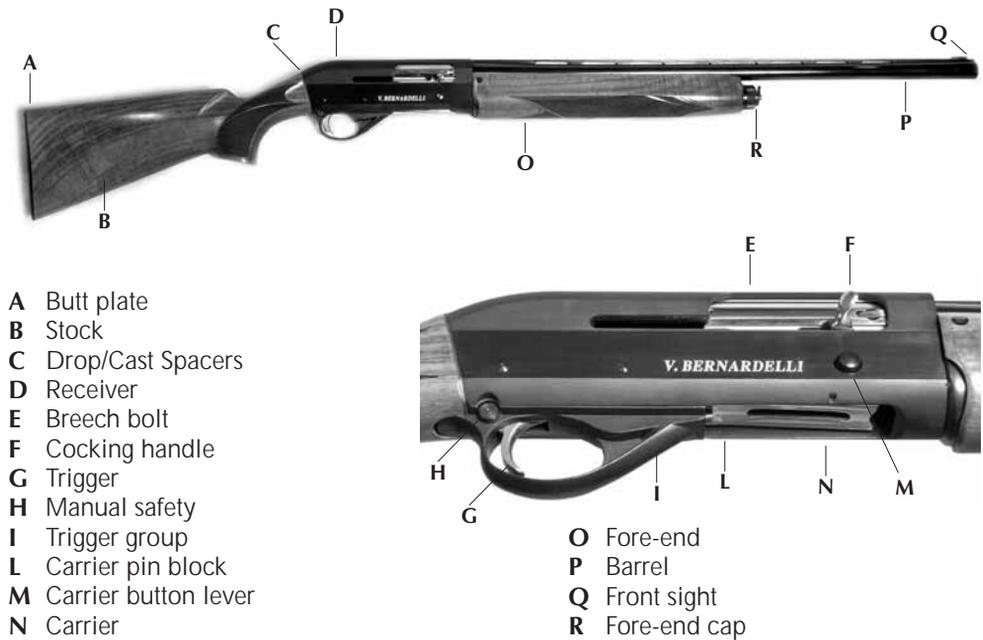
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- 6) USE OF PROPER AMMUNITION ONLY.  
Use only ammunition of the proper calibre marked on the barrel. Use only factory loaded ammunition manufactured according to CIP specifications (Europe and elsewhere) or SAAMI (U.S.A.). The use of reloaded or remanufactured ammunition can damage your firearm and injury you and the people nearby. In this case you are the only responsible person.
  - 7) NEVER TRANSPORT A LOADED FIREARM.  
Before carrying your firearm into a vehicle or introducing it into your house be sure that it is unloaded by checking that the chamber and the magazine tube are both empty.
  - 8) AVOID ALCOHOLIC DRINKS, DRUGS AND MEDICINES THAT CAN REDUCE YOUR REACTIONS OR JUDGMENT.  
Do not handle the firearm if you are not sure of your efficiency. The use of the above mentioned substances reduces your reaction times.
  - 9) USE OF PROTECTIVE GLASSES AND EARPLUGS WHILE SHOOTING.  
Gunpowder or metal fragments can sometimes blow back and injure the shooter. This event might cause a severe injury including the loss of eyesight. Always wear glasses and earplugs to reduce possible damages.
  - 10) NEVER FIRE AT WATER OR HARD SURFACES.  
Firing at water surface or other hard stuff increases the possibility of a bullet or shot fragmentation hitting undesired target.
  - 11) DO NOT CLIMB TREES, FENCES OR DITCHES WITH A LOADED FIREARM.  
Make sure your firearm is unloaded before climbing a tree or a fence or jumping over a ditch. Never use the firearm to pull or push things or people.
  - 12) WASH YOUR HANDS AFTER USING YOUR FIREARM.  
The use of the firearm puts the shooter in contact with lead residual, accumulation of impurities and protective oils that could damage your health. After using the firearm, remember to wash your hands and clean yourself.

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## Description of the firearm

The Bernardelli semiautomatic firearm is a gas operation system that ejects the empty shell by the pressure of the exploded Ammunition and chambers a new one from the **Magazine tube** until the complete use of them.

Here under is shown the picture of the shotgun with the description of the most important parts.



## Gun's safety

Before using the firearm it is necessary to exercise with the safety. Remember that the firearm must be unloaded.

The **Manual safety** is located on the rear part of the **Trigger guard**. Safety is "on" when positioned in the right part; "off" when positioned in the left part and a red part is visible (fig. 1). In such a position the firearm can fire by pulling the **Trigger** deliberately or accidentally.

When the **Manual safety** is on (right part) the red part is not visible (fig. 2). The firearm cannot shoot.

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## Riassembling from the box

The Bernardelli firearm is delivered in a box. The **Barrel** is separated from the **Receiver/Stock/Fore arm group**.

Before assembling the firearm check that the chamber and the **Magazine tube** are both empty.

Put the **Manual safety** on (red part is not visible) then proceed to assemble the firearm following this sequence:

- 1) Unscrew (counter clockwise) the **Fore-end cap** from the firearm (fig. 3).
- 2) Take the **Fore arm** off the **Magazine tube** (fig. 4).
- 3) Retract the **Breech bolt** until the **Carrier** remains blocked (fig. 9).
- 4) Retract the **Breech bolt** until it remains locked in open position (fig. 5). The **Manual safety** has to be engaged (fig. 2 red part not visible).
- 5) Take the **Barrel** and be sure that no Ammunition or other objects are inside it.
- 6) Slide the **Barrel** onto the **Receiver/Stock/Fore arm group** being sure to insert the back **Extension barrel** into the **Receiver** and the gas piston onto the **Magazine tube** in the right way (fig. 6).
- 7) Slide the **Barrel completely** into the **Receiver**.
- 8) Slide the **Fore-end** completely onto the Barrel ring. No space must be left between the parts (fig. 7).
- 9) Tighten the **Fore arm cap** onto the **Magazine tube** by screwing it from left to right (fig. 8).
- 10) Close the **Breech bolt** by pressing the **Breech bolt release button** keeping your fingers off the receiver gate (fig. 11).

## Gun loading

Before loading the firearm with live ammunition be sure to know how to proceed by keeping on trying to load properly without ammunition.

- a) Loading the chamber only with empty **Magazine tube**.
  - 1) Be sure that the firearm has the **Manual safety** on (red part not visible). If not, press the **Manual safety** from left to right.
  - 2) Lock the **Carrier** by pressing the **Carrier button**. One live ammunition will be released from the **Magazine tube** onto the **Carrier** (fig. 9).
  - 3) Retract the **Breech bolt** by pulling the **Breech bolt handle** until it remains open. At this point the **Hammer** is chocked (fig. 14).
  - 4) Insert the Ammunition from the receiver gate into the chamber (fig. 10).
  - 5) Close the **Breech bolt** by pressing the **Breech bolt release button** keeping your fingers off the ejection gate. The **Breech bolt** will be closed by loading the chamber (fig. 12).
  - 6) The firearm is now ready to shoot. Deactivate the **Manual safety** (press from right to left) the red part must be visible (fig. 1). This operation must be carried out by keeping the barrel's muzzle pointed in a safe direction.

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b) Loading the chamber with loaded **Magazine tube**.

The loading operation can be carried out in two different ways:

b 1) Following the same operations up to n. 5 position included.

By closing the **Breech bolt** the carrier becomes automatically free.

- 6) Insert the Ammunition into the **Magazine tube** one by one making sure that the ammunition is grasped by the magazine lever (fig. 13).
- 7) Once the **Magazine tube** is loaded the firearm is ready to shoot. Take off the **Manual safety** by turning it from right to left (fig. 1 red part visible). This operation must be carried out by keeping the barrel's muzzle pointed in a safe direction.

b 2) Loading the firearm starting from the **Magazine tube**.

- 1) Be sure that the firearm's safety is on (red part must not be visible). If not, press the safety from left to right (fig. 2).
- 2) When the empty firearm is stored the **Hammer** is un-cocked and the **Carrier** is blocked. To release the **Carrier**, pull back the **Breech bolt** by using the **breech bolt handle** (fig. 14) and then release it until the end by pushing the **Breech bolt release button** (fig. 11). Now the **Carrier** is free and the **Magazine tube** can be loaded (fig. 13).
- 3) After loading the **Magazine tube**, the chamber has to be loaded. The operation must be carried out using both hands. With one hand pull back the **Breech bolt** using the **Breech bolt handle**, with the other one load the chamber (fig. 15). At this point release the **Breech bolt** and the ammunition will be chambered by the **Breech bolt**.
- 4) The firearm is now ready to shoot. Take off the **Manual safety** (from right to left until the red part is visible fig. 1). Always point the **Barrel** muzzle in a safe direction.

## Cut-off device

The cut-off device allows you to change the chambered live Ammunition and to load a different one without feeding it from the **Magazine tube**. Proceed as follows:

- 1) Be sure that the **Manual safety** is on (the red part must not be visible). If not, pull the **Manual safety** from left to right (fig. 2).
- 2) Pull back the **Breech bolt** using the Breech bolt handle. The chambered live Ammunition will be ejected (fig. 16).
- 3) Hold the **Breech bolt handle** and **Breech bolt**, then introduce another Ammunition using the other hand (fig. 15).
- 4) The Ammunition will be chambered by releasing the **Breech bolt**.
- 5) The firearm is now ready to shoot. Take off the **Manual safety** (from right to left). The red part is visible (fig. 1). Always point the barrel muzzle in a safe direction.

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## Changing the chambered live ammunition loading from magazine tube

To change the chambered live Ammunition with another one from the **Magazine tube** proceed as follows:

- 1) Be sure that the **Manual safety** is on (red part must not be visible). If not, push the **Manual safety** from left to right (fig. 2).
- 2) Lock the **Carrier** by pressing the **Carrier button**. One live ammunition will be released from the **Magazine tube** onto the **Carrier** (fig. 9).
- 3) Open the **Breech bolt** by pulling the **Breech bolt handle** and the live Ammunition will be ejected (fig. 16).
- 4) Release the **Breech bolt handle** and the Ammunition on the **Carrier** will be automatically chambered by the **Breech bolt**.
- 5) The firearm is now ready to shoot. Take off the **Manual safety** (from right to left) The red part is visible. Always point the barrel muzzle in a safe direction.

## Gun Unloading

This operation can be carried out in two different ways:

- a) Unload the ammunition from the **Magazine tube** by using the **Breech bolt**. Ammunition will be ejected through the receiver's gate.
  - 1) Be sure that the **Manual safety** is on (red part must not be visible). If not, push the **Manual safety** from left to right.
  - 2) Lock the **Carrier** by pressing the **Carrier button**. One live Ammunition will be released from the **Magazine tube** onto the **Carrier** (fig. 9).
  - 3) Open the **Breech bolt** by pulling the **Breech bolt handle** and the live Ammunition will be ejected (fig. 16).
  - 4) Release the **Breech bolt handle** and the Ammunition on the **Carrier** will be automatically chambered by the **Breech bolt**.
  - 5) Repeat the operation following point 2.
  - 6) Repeat the operation following point 3.
  - 7) Repeat the operation following point 4.
  - 8) Repeat the complete cycle until the **Magazine tube** and the chamber are both empty
- b) Proceed as follows to be sure that the chamber and the **Magazine tube** are both empty:
  - 1) Be sure that the **Manual safety** is on (red part must not be visible). If not, push the **Manual safety** from left to right.
  - 2) Pull back the **Breech bolt** by using the **Breech bolt handle**. The chambered live Ammunition will be ejected (fig. 16).
  - 3) Release the **Breech bolt** by using the **Breech bolt handle**.
  - 4) Turn the firearm up-side down so that the **Carrier** is in front of you.
  - 5) Keep down the **Carrier** by pressing it with one finger. With another finger press the **Button release carrier lever** that holds the ammunition in the **Magazine tube**. Unload the Ammunition one by one from the **Magazine tube** (fig. 17).

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- 5b) Unloading can be carried out in the following way as well:  
Press the **Carrier** with one finger and with another one press the **Button release carrier lever**. This operation allows the ammunition to come out from the **Magazine tube**.  
Repeat the operation until the **Magazine tube** is empty.

## Gun misfiring

The reasons why a firearm does not fire are listed here below. Read them carefully.

- 1) Primer not hit  
If the firearm does not fire by pulling the **Trigger** keep the gun pointed in a safe direction for 30 seconds. Be sure that the **Manual safety** is on and pull back the **Breech bolt** ejecting the ammunition. The ammunition is still dangerous. Handle it with care and store it in a safe place.
- 2) Under-powdered ammunition  
It is not frequent to find under - powdered Ammunition if new and loaded by the manufacturer.  
In case of an unusual shot stop shooting because the wad or unburned powder might still be in the barrel. Proceed as follows:  
Be sure that the **Manual safety** is on. Unload the firearm thoroughly and check that the **Barrel** is not occluded. The wad can be easily removed. If this is not possible visit an authorized dealer.

## Gun disassembling

Firearm disassembling is necessary only for a complete cleaning. Carefully follow the following instructions. Keep parts in disassembling sequences to facilitate the re-assembling operation. Do not disassemble further. Do not repair or modify parts of the firearm. Should your firearm need to be repaired take it to an authorized dealer:

- 1) Be sure that chamber and **Magazine tube** are both empty.
- 2) Be sure that the **Manual safety** is on (red part must not be visible) Otherwise push the **Manual safety** from left to right.
- 3) Unscrew (counter clockwise) the **Fore-end cap** from the **Magazine tube** (fig. 8).
- 5) Take the **Fore-arm** off the **Magazine tube** (fig. 18).
- 5) Take off the **Barrel** (fig. 6).
- 6) Take the **Gas piston group** off the **Magazine tube** (fig. 19).  
NOTE: Be sure of the position of the **Gas piston group** on the **Magazine tube** (Light or Magnum shells). Be sure of the position of the **Rubber o-ring** necessary for a correct functioning of the firearm.
- 7) By using your left hand pull back the **Cocking rod support** until the **Breech bolt handle** arrives in the middle of the receiver gate and then pull off the **Breech bolt handle** (fig. 20).

- 
- 8) Pull off the **Breech bolt** and the **Cocking rod support** from the **Receiver** and from the **Magazine tube** (fig. 21).  
NOTE: **Breech bolt and cocking** rod support are two main parts. Be sure about the way they match together.
  - 9) Pull off the **Trigger guard pins** (fig. 22). At this point the **Trigger guard** can be taken off from the **Receiver** (fig. 23).

## Gun reassembling

Check that there are no ammunitions in the chamber of the **Barrel** and in the **Magazine tube**. Go on assembling the firearm as described in the disassembling chapter but the other way around. Take care that the **Rubber o-ring** is relocated in the same point (fig. 19). This is important for the correct functioning of the gun.

## Maintenance rules

The periodic cleaning and lubrication of the firearm is the best warranty for its correct functioning.

### WARNING:

- Be sure that the firearm is un-loaded
- Use the right quantity of lubricant. Too much oil might be the cause of the malfunctioning of the firearm.
- Use only omologated products.

### BARREL CLEANING

After shooting the **Barrel** must always be cleaned. Use the cleaning rod making sure to eliminate combustion residues and dirt particles. Clean again the **Barrel** passing an oiled patch through it.

Check that the barrel gas ports are free. If not, use a 1,5 mm line through them.

### CLEANING OF COCKING ROD BREECH BOLT RECEIVER

Combustion residues can cause the firearm malfunctioning and can deteriorate its parts. Dry them off and then oil the surfaces again by using a dedicated solvent.

### GAS PISTON CLEANING

This is the most exposed part to combustion's residues. As a consequence it has to be checked more frequently than other parts. Clean it by using a bronze brush sprayed with oil. Dry all the parts off and oil them before assembling.

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## Use of special ammunition

### AMMUNITION LOADED WITH STEEL SHOTS AND MAGNUM

Steel shots are harder than lead shots. Before shooting at the latter make sure that the internal chokes are marked "Steel". Usually only Modified-Improved Cylinder and Cylinder Chokes can be used.

### MAGNUM AMMUNITION

The Bernardelli semiautomatic firearm features a double gas operating system in presence of the use of Light or Magnum ammunition. Thus, because the volume of the gas is changing according to the firing of Light or Magnum ammunition. Therefore the gas piston is double marked: Magnum towards muzzle barrel while using Magnum ammunition. Light, opposite side, while using Light ammunition.

## Complement accessories

### INTERNAL CHOKES

Chokes permit the use of the firearm for different types of hunting. Choke's designation:

AMERICAN MARKINGS	RIM NOTCHES	STANDARD MARKINGS	TENTH
Full	I	X	10/10
Improved Mod.	II	X X	8/10
Modified	III	X X X	5/10
Improved Cyl.	IIII	X X X X	3/10
Cylinder	IIII I	Cyl	1/10

Beside these Internal Chokes, is also available one extra long (internal/external) in Full or Improved Modified Choke with rim notches.

Use of Chokes:

Choke's assembling and disassembling must be carried out by using the choke's wrench.

- 1) Be sure that the chamber and the **Magazine tube** are both empty.
- 2) Be sure that the **Choke** and the barrel thread are clean and not ruined.
- 3) Screw clockwise the **Choke** by hand into the barrel and tighten the **Choke** by using the **Wrench** until it is fully inserted (fig. 24).
- 4) Do not tighten in case of difficulties. Take the firearm to an authorized dealer.
- 5) Be sure that the **Choke** is sitting completely into the **Barrel**. Do not shoot if it is not fully inserted.
- 6) Never shoot without inserted **Chokes** otherwise the barrel thread will be damaged.
- 7) Always remember to take the **Wrench** off before shooting.

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## STOCK DROP AND CAST SPACERS MODIFICATION

The Bernardelli semi automatic firearm is furnished with 4 **Heel drops** (50-55-60-65mm.)

This allows to choose cast on or cast off. The firearm is factory set for **Heel drop** of 55mm. To set **Heel drop** disassemble the **Stock** by using the special tool or even better go to an authorized dealer.

## Plug reducer

Some countries (Italy included) dispose the shot reduction into the **Magazine tube**. The Bernardelli semi automatic firearms are factory set with a **Plug reducer**. Be sure of the allowed number of shots in your country before using the firearm.



9



10



11



12



13



14



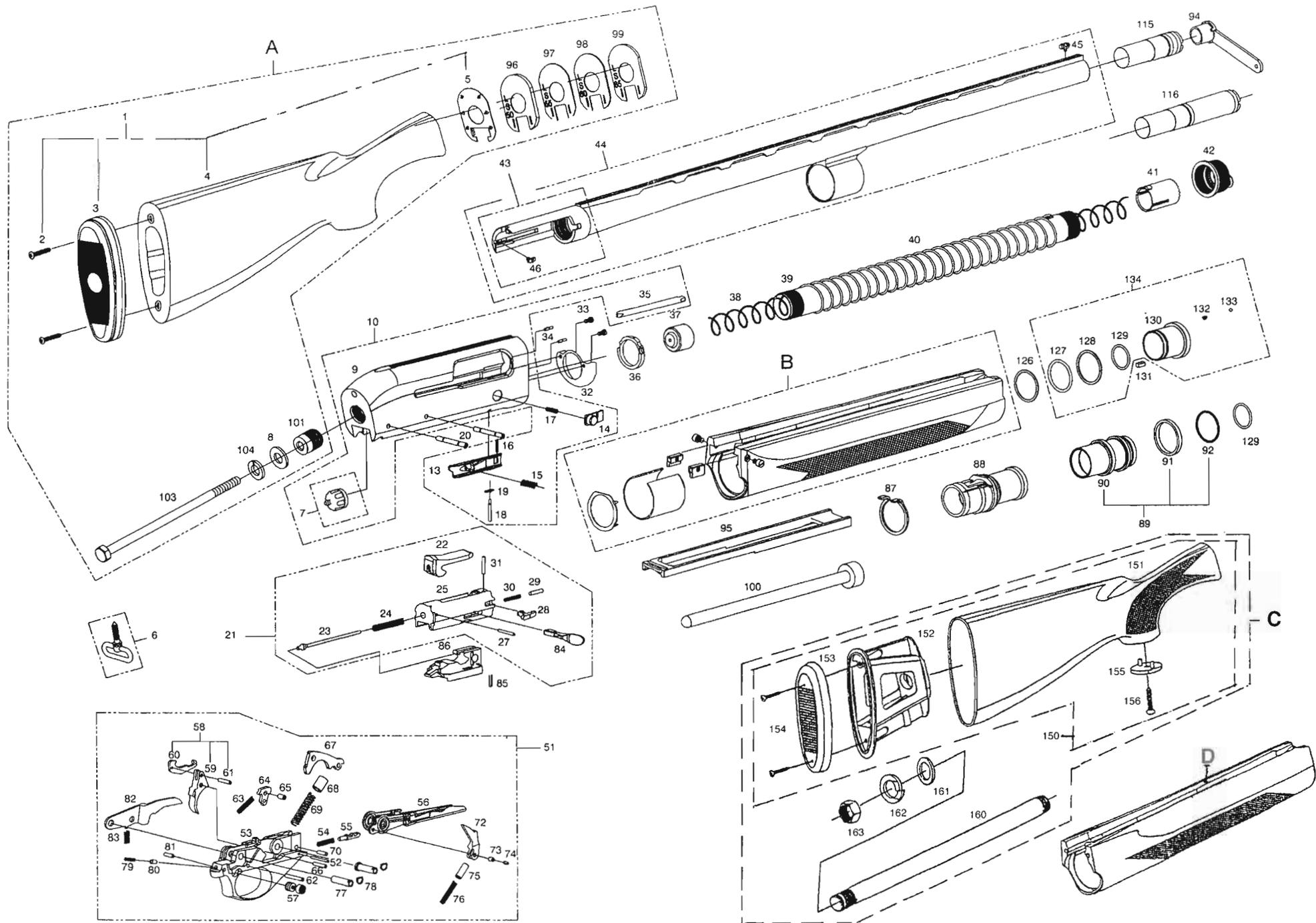
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## CERTIFICATO DI GARANZIA – OWNER'S CERTIFICATE

Per attivare la garanzia della Vostra arma, questo certificato deve essere compilato e spedito al fabbricante in busta chiusa, entro 10 giorni dall'acquisto.

We invite you to fill-out the warranty certificate in all parts and return within 10 days from the date of purchase.

ACQUIRENTE:	Cognome .....	Nome .....
OWNER:	Surname .....	First Name .....
Indirizzo .....	Cap. ....	City .....
Address .....	Zip .....	State .....
Località .....	Provincia .....	Stato .....
Modello .....	Data di acquisto .....	State .....
Model .....	Date of purchase .....	
Numero di matricola Carcassa .....	Numero di matricola Canna .....	
Receivers Serial Number .....	Barrel Serial Number .....	
Data .....	Firma .....	
Date .....	Signature .....	

ALLEGARE COPIA DELLO SCONTRINO FISCALE E SPEDIRE A: ENCLOSE A CLEAR COPY OF YOUR SALES RECEIPT:

**Vincenzo Bernardelli S.r.l.**

Via Grandi, 10 - 25030 Torbole Casaglia (Brescia) - ITALY

## Garanzia

La garanzia copre qualsiasi riparazione richiesta se questa risulta essere dovuta a difetti di materiale e/o di mano d'opera.

Sono escluse dalla garanzia le parti in legno (Calcio e Astina), il Mirino, i difetti di carattere cosmetico o i danni causati da uso negligente da parte del proprietario.

La durata della garanzia è di 36 mesi dalla data alla quale il Fucile viene preso in carico dal proprietario. La garanzia non è trasferibile. Quando la proprietà del Fucile cambia la garanzia decade.

Per renderla valida la garanzia deve essere attivata all'atto dell'acquisto dell'Arma spendendo, debitamente compilato, il modulo allegato al presente manuale.

Attivazioni della garanzia in tempi successivi al reale acquisto dell'Arma, cosa facilmente verificabile, ne invalidano la sua applicazione.

## Warranty and extension warranty

The warranty covers any repairing due to defective material and/or workmanship with exclusion of stock/fore end group, front sight, cosmetic finishing or damages caused by the owner's negligence. The warranty period is of 36 months from final user's acquisition. The warranty is not transferable and ends by selling the firearm.

The warranty is effective only when the original purchaser of the firearm fills in and mails the certificate attached to this manual to V. Bernardelli. The warranty automatically expires in case of late activation, a fact easy to check by the manufacturer.

## SHOTGUNS PARTS LIST

A	WOOD STOCK PARTS	64	LATCH LEVER
B	WOOD FOREND ASSEMBLY	65	LATCH LEVER ELASTIC PIN
C	SYNTHETIC/CAMO STOCK PARTS	66	LATCH LEVER PIN
D	SYNTHETIC/CAMO FOREND	67	HAMMER
1	WOOD STOCK ASSEMBLY	68	HAMMER SPRING GUIDE
2	STOCK SCREW	69	HAMMER SPRING
3	BUTT PLATE	70	HAMMER PIN
4	WOOD STOCK	72	BREECH BOLT STOP TANG
5	BUFFER PLATE	73	BREECH BOLT STOP TANG PIN
6	STOCK SWIVEL SCREW	74	BREECH BOLT STOP INTERNAL PIN
7	RECEIVER ABSORBER	75	BREECH BOLT STOP SPRING CASE
8	STOCK WASHER	76	CARRIER SPRING
9	RECEIVER	77	TRIGGER HOUSE COMPASS
10	RECEIVER ASSEMBLY	78	TRIGGER HOUSE STOP PIN SPRING
13	CARRIER CONTROL LEVER	79	MANUAL SAFETY SPRING
14	CARRIER CONTROL BUTTON LEVER	80	MANUAL SAFETY SPRING CASE
15	CARRIER LEVER CONTROL SPRING	81	MANUAL SAFETY STOP SPRING PIN
16	CARRIER PIN CONTROL	82	AUTOMATIC SAFETY LEVER
17	CARRIER LEVER BUTTON SPRING	83	AUTOMATIC SAFETY LEVER SPRING
18	LEVER PINS	84	BREECH BOLT HANDLE
19	LEVER PIN STOP SPRING	85	BREECH BOLT HANDLE SPRING
20	TRIGGER GUARD PIN	86	BOLT SLIDE
21	BREECH BOLT ASSEMBLY	87	COCKING ROD RETAINING RING
22	LOCKING BLOCK	88	COCKING ROD SUPPORT
23	FIRING PIN	89	GAS PISTON ASSEMBLY
24	FIRING PIN SPRING	90	GAS PISTON
25	BREECH BOLT	91	PISTON RING
27	FIRING PIN RETAINING ELASTIC PIN	92	STOP PISTON RING
28	EXTRACTOR	94	CHOKE WRENCH
29	EXTRACTOR PLUNGER	95	COCKING ROD
30	EXTRACTOR SPRING	96	STOCK BUFFER PLATE ( 50 )
31	EXTRACTOR PIN	97	STOCK BUFFER PLATE ( 55 )
32	FOREND REAR SUPPORT	98	STOCK BUFFER PLATE ( 60 )
33	FOREND REAR SUPPORT SCREW	99	STOCK BUFFER PLATE ( 65 )
34	FOREND CENTRING PIN	100	PLUG
35	LOCKING BLOCK GUIDE	101	STOCK SCREW ADAPTER
36	SUPPORT ABSORBER	103	STOCK SCREW FASTENING
37	MAGAZINE FOLLOWER	104	STOCK SCREW FASTENING WASHER
38	MAGAZINE SPRING	115	INTERNAL CHOKE ( ICK )
39	MAGAZINE TUBE	116	INTERNAL/EXTERNAL CHOKE
40	ACTION SPRING	126	SUPPORT STOP RING
41	MAGAZINE RETAINING SPRING CAP	127	RUBBER RING
42	FOREND CAP WITH SWIVEL	128	CONTRAST WASCHER
43	BACK EXT. BARREL/MAG. EJECTOR	129	SEAL RUBBER O-RING
44	BARREL	130	FOREND FRONT SUPPORT
45	FRONT SIGHT	131	KEY
51	TRIGGER GUARD ASSEMBLY	132	FRONT SPRING
52	CARRIER SLIDE STOP PIN	133	FRONT SUPPORT BALL
53	TRIGGER GUARD	134	FOREND SUPPORT ASSEMBLY
54	CARRIER SLIDE STOP SPRING	150	BUTT PLATE SYNTHETIC/CAMO STOCK
55	CARRIER BLOCK SLIDE	151	SYNTHETIC/CAMO STOCK
56	CARRIER	152	INTERNAL INSERT
57	MANUAL SAFETY	153	SYNTHETIC BUTT PLATE
58	TRIGGER ASSEMBLY	154	BUTT PLATE SCREW
59	TRIGGER	155	PLASTIC GUARD
60	TRIGGER LEVER	156	PLASTIC GUARD FIXED SCREW
61	TRIGGER LEVER PIN	160	STOCK ROD
62	TRIGGER PIN	161	BACK WASCHER
63	LATCH LEVER SPRING	162	STOCK ELASTIC WASCHER
		163	STOCK PLUG



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